

SPECIFICATIONS

Commercial 5251 - Obsolete

Applications:

Nameplates, traffic (road) signs, architectural paneling. Welded tubes, chemical industry, irrigation. Offshore applications, welded structures. Pressure vessels, boilermaking.

Characteristic Properties:

Very good corrosion resistance to seawater and marine and industrial atmosphere. Very good weldability. Medium to high strength alloy for sheet products slightly lower than 5086. Medium high fatigue strength. Good cold formability.

CHEMICAL COMPOSITION

| BS 3L80(1985) Alloy L80 | | |
|----------------------------|-----------|--|
| Element | % Present | |
| Magnesium (Mg) | 1.7 - 2.4 | |
| Iron (Fe) | 0.5 max | |
| Manganese (Mn) | 0.1 - 0.5 | |
| Silicon (Si) | 0.4 max | |
| Chromium (Cr) | 0.15 max | |
| Copper (Cu) | 0.15 max | |
| Others (Total) | 0.15 max | |
| Titanium (Ti) | 0.15 max | |
| Zinc (Zn) | 0.15 max | |
| Other (Each) | 0.05 max | |
| Aluminium (Al) | Balance | |

The material shall be supplied annealed (O).

ALLOY DESIGNATIONS

Aluminium alloy BS L80 - 5251 is covered by standard BS EN 3L80 (1985)

TEMPER TYPES

The most common tempers for L80 - 5251 aluminium are: • O - Soft SUPPLIED FORMS

L80 - 5251 is supplied in the following forms:

- Sheet
- Strip

GENERIC PHYSICAL PROPERTIES

| Property | Value |
|------------------------|---------------------------|
| Density | 2.69 g/cm ³ |
| Melting Point | 650 °C |
| Thermal Expansion | 23.6 x10 ⁻⁶ /K |
| Modulus of Elasticity | 70.0 GPa |
| Thermal Conductivity | 149 W/m.K |
| Electrical Resistivity | 37.5 % IACS |

MECHANICAL PROPERTIES

| BS 3L80(1985) Sheet 0.4mm to 2.6mm | |
|--|----------------------------|
| Property | Value |
| Elongation A50 mm | 18 Min % |
| Tensile Strength | 160 Min - 200 Max N/mm2 |
| 0.2% Proof Stress | 60 Min N/mm2 |

Mechanical properties relate to material with a nominal thickness of 0.4mm up to and including 2.6mm. The specification contains other values for different material thicknesses.

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REVISION HISTORY

Datasheet Updated 09 January 2014

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