

## SPECIFICATIONS

Commercial	1200
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6L17 - 1200 is a commercially pure aluminium sheet that may be clad with alloy 7072 for better protection against stress corrosion cracking.

#### CHEMICAL COMPOSITION

BS 6L17(1985) Alloy 6L17		
Element	% Present	
Aluminium (Al)	99 min	
Silicon + Iron (Si+Fe)	1 max	
Others (Total)	0.15 max	
Zinc (Zn)	0.1 max	
Titanium (Ti)	0.05 max	
Other (Each)	0.05 max	
Manganese (Mn)	0.05 max	
Copper (Cu)	0.05 max	

The material shall be supplied cold rolled and annealed (Condition O).

No heat treatment is required.

## ALLOY DESIGNATIONS

Aluminium alloy 6L17 - 1200 is covered by Standard BS EN 6L17 (1985)

### TEMPER TYPES

The most common temper for 6L17 - 1200 aluminium are: • O - Soft

#### • 0 - 30it

# SUPPLIED FORMS

 $6L17\,$  -  $\,1200\,$  aluminium is supplied as soft sheet and strip

- Sheet
- Strip

# GENERIC PHYSICAL PROPERTIES

Property	Value
Density	2.59 g/cm <sup>3</sup>
Melting Point	657 °C
Thermal Expansion	23.4 x10 <sup>-6</sup> /K
Modulus of Elasticity	69 GPa
Thermal Conductivity	225 W/m.K
Electrical Resistivity	58.5 % IACS

### MECHANICAL PROPERTIES

BS 6L17(1985) Sheet 0.4mm to 0.8mm			
Property	Value		
Proof Stress	25 Min MPa		
Tensile Strength	70 Min - 105 Max MPa		
Elongation A50 mm	20 Min %		

The specification covers sheet and stip of 99% aluminium.

The elongation value shown in the mechanical properties table apply to material with nominal thickness 0.4mm up to and including 0.8mm.

Different values for additional nominal thicknesses are shown in the specification.

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### **REVISION HISTORY**

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